

# **TWISTMax**

## Powerful Compact Actuator



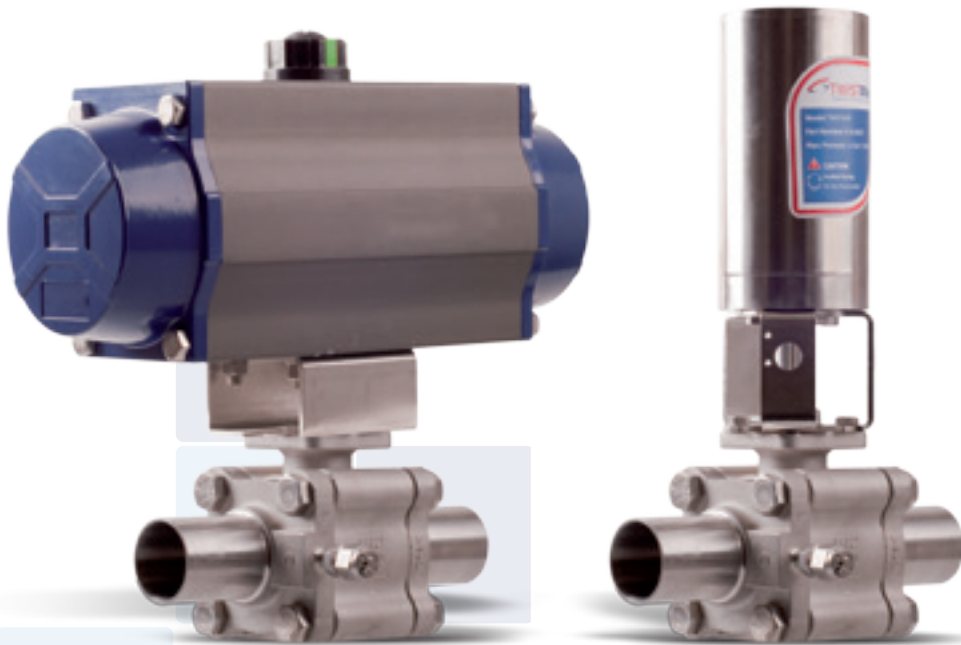
 **EGMO**

NEUMO Ehrenberg Group  
[www.egmo.co.il](http://www.egmo.co.il)

# TWISTMax Actuators

## Small, Strong & Light

EGMO is proud to introduce TWISTMax, the new series of innovated actuators which offer maximum power in a compact size. The unique design saves you as much space as possible! TWISTMax actuators are pneumatically operated, and their special structure guarantees increased life cycle and reliability. TWISTMax actuators are designed to mount on all types of ball valves and butterfly valves. The TWISTMax can be supplied with either double acting or spring return versions and control accessories.



## About EGMO

EGMO, a member of the NEUMO Ehrenberg Group which is a diversified multi-national organization headquartered in Germany and was founded by Senator Henry Ehrenberg in 1947, is a worldwide leader in the manufacturing of high purity, sanitary stainless steel products for the biopharmaceutical, semiconductor and food industries.

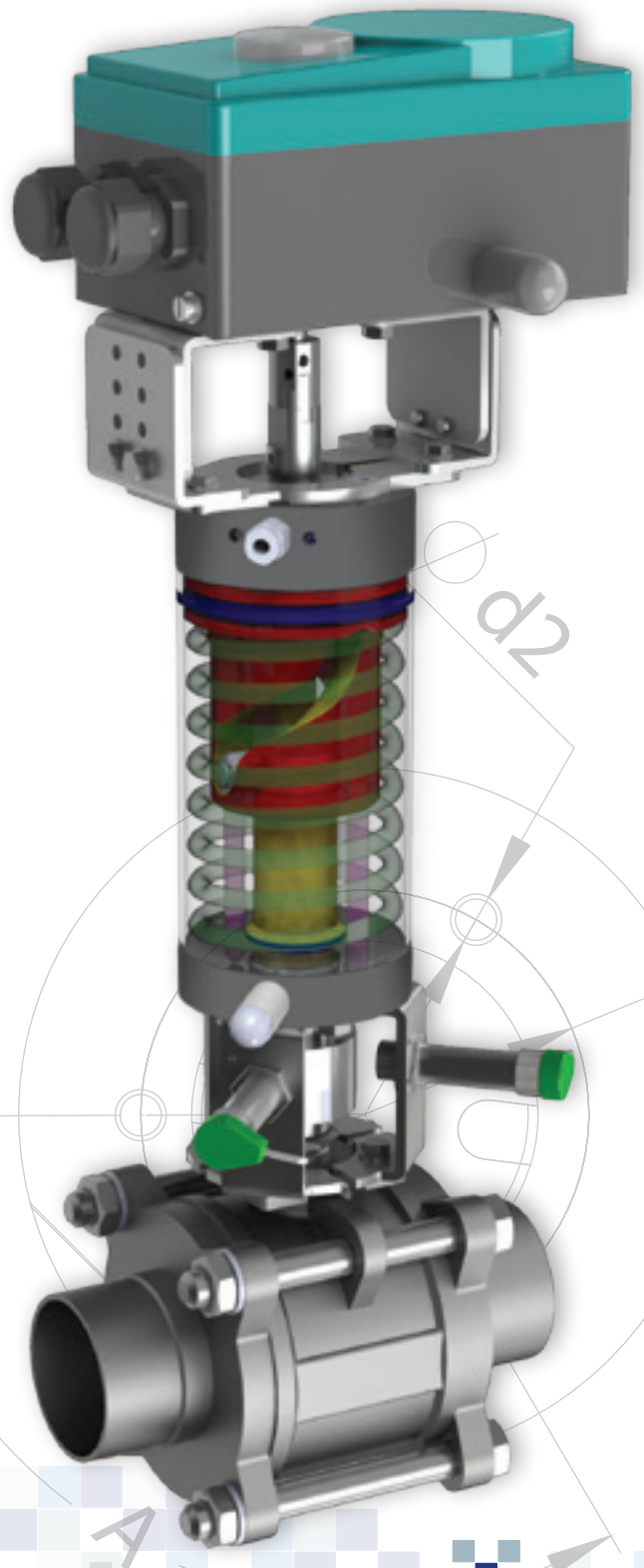
Founded in 1965, EGMO offers its customers decades of experience in innovative development and production of an extensive range of fittings, tubes, manifolds, valves, actuators, vessels and other special components.

EGMO is ASME BPE, ISO 9001:2008 & CE certified, and its products also meet the following standards: TÜV, 3A, DIN, ISO, CRN, SMS, BS (RJT).



## Main Features

- Maximum torque with minimum size
- Stainless Steel structure
- Superior torque efficiency-  
Smart design allows actuator's output torque which efficiently tracks valve's torque demands
- Low friction / resistant motion
- Compatible with any quarter - turn valve
- Compatible with international standards
- Long life cycle  
(more than one million cycles under load)
- Maintenance free
- Light weight
- Economical air consumption compared to Rack and Pinion actuator



### TWISTMax Advanced Series

TWISTMax Actuators Advanced series features an air pressure inlet from the side of the actuator, and as an option, also combines a NAMUR pad. In addition, the actuator is equipped with VDI/VDE standard. A position indicator, and proximity switch can be supplied. It is available in both double acting as well as spring return types.



### TWISTMax Basic Series

The TWISTMax Actuator Basic series with its economical design combines an air pressure inlet on top of the actuator. It also can be supplied with a position indicator on the bottom of the actuator and proximity switch. It is available in both double acting as well as spring return types.

### Spring Return

Pressure	Units	5 BAR (72.5 PSI)			6 BAR (87 PSI)			7 BAR (101.5 PSI)			8 BAR (116 PSI)			Spring			
		Start	Middle	End	Start	Middle	End	Start	Middle	End	Start	Middle	End	Start	Middle	End	
TMX4	A	Nm	9.8	1.2	4	12.5	2.6	6.3	15.3	4	8.5	18	5.4	10.8	8.1	2.5	5.4
		lbf/in	86.3	10.4	35.4	110.6	23	55.3	135	35.4	75.2	159.3	48.1	95.1	71.7	22.1	47.8
TMX4	B	Nm	10.8	1.3	4.4	13.8	2.9	6.9	16.8	4.4	9.4	19.8	5.9	11.9	8.1	2.5	5.4
		lbf/in	95.4	11.7	38.9	121.7	25.3	61.3	149	38.9	82.8	175.2	52.6	105.1	71.7	22.1	47.8
TMX5	A	Nm	13.3	2.8	4.7	17.4	5.1	9.4	21.4	7.3	14.1	25.5	9.6	18.8	14	4.8	10.5
		lbf/in	117.7	24.9	42	153.6	44.9	83.5	189.4	64.9	125	225.3	84.9	166.5	123.9	42.5	92.9
TMX5	B	Nm	15.3	3.2	5.4	20	5.9	10.8	24.6	8.4	16.2	29.3	11	21.6	14	4.8	10.5
		lbf/in	135.3	28.5	47.8	177.1	51.9	95.7	217.8	74.3	143.5	259.5	97.7	191.4	123.9	42.5	92.9
TMX7	A	Nm	40.7	6.5	24.1	55.9	9.7	33.2	71.1	12.9	42.3	86.3	16.1	51.4	30	6	24
		lbf/in	360.2	57.1	213.3	494.8	85.4	293.8	629.3	113.7	374.4	763.8	142.1	454.9	265.5	53.1	212.4
TMX7	B	Nm	46.8	7.5	27.7	64.3	11.2	38.2	81.8	14.8	48.6	99.2	18.5	59.1	30	6	24
		lbf/in	414.2	66.1	245.3	568.9	98.7	337.9	723.6	131.3	430.5	878.3	163.8	523.2	265.5	53.1	212.4
TMX9	A	Nm	66.2	18.5	31.2	84.4	30.5	52.4	102.6	42.5	73.6	120.8	54.5	94.8	55	23	46
		lbf/in	585.9	163.7	276.1	747	269.9	463.8	908.1	376.2	651.4	1069.2	482.4	839.1	486.8	203.6	407.1
TMX11	A	Nm	232	49.5	107.5	269	74	170	306	98.5	232.5	343	123	295	150	55	125
		lbf/in	2053.4	438.1	951.5	2380.9	655	1504.6	2708.3	871.8	2057.8	3035.8	1088.6	2611	1327.6	486.8	1106.3

### Double Acting

Pressure	Units	4 BAR (58 PSI)			5 BAR (72.5 PSI)			6 BAR (87 PSI)			7 BAR (101.5 PSI)			8 BAR (116 PSI)			
		Start	Middle	End	Start	Middle	End	Start	Middle	End	Start	Middle	End	Start	Middle	End	
TMX4	A	Nm	14	4	9.7	16.4	5.1	11.9	18.8	6.3	14.1	21.2	7.4	16.3	23.6	8.6	18.5
		lbf/in	123.9	35.4	88.5	146	44.3	101.8	163.7	55.8	123.9	190.3	66.4	146	208	75.2	163.7
TMX4	B	Nm	15.4	4.4	10.7	18	5.6	13.1	20.7	6.9	15.5	23.3	8.1	17.9	26	10	20.4
		lbf/in	133.2	38.1	95.1	157	47.6	109.4	176	59.9	133.2	204.6	71.4	157	223.6	80.9	176
TMX5	A	Nm	19.8	7.9	20.8	24.1	10.2	23.8	28.4	12.4	26.8	32.7	14.7	29.8	37	16.9	32.8
		lbf/in	185.9	70.8	185.9	194.7	88.5	230.1	256.7	110.6	212.4	292.1	128.3	247.8	327.5	150.5	309.8
TMX5	B	Nm	22.8	9.1	23.9	27.7	11.7	27.4	32.7	14.3	30.8	37.6	16.9	34.3	42.6	19.4	37.7
		lbf/in	208.2	79.3	208.2	218.1	99.1	257.7	287.5	123.9	237.9	327.1	143.7	277.6	366.8	168.5	346.9
TMX7	A	Nm	57	11.6	47.8	69.4	14.9	59.6	81.8	18.2	71.4	94.2	21.5	83.2	106.6	24.8	95
		lbf/in	504.5	102.7	423.1	614.2	131.9	527.5	724	161.1	631.9	833.7	190.3	736.4	943.5	219.5	840.8
TMX7	B	Nm	65.6	13.3	55	79.8	17.1	68.5	94.1	20.9	82.1	108.3	24.7	95.7	122.6	28.5	109.3
		lbf/in	580.2	118.1	486.5	706.4	151.6	606.6	832.6	185.2	726.7	958.8	218.8	846.8	1085	252.4	966.9
TMX9	A	Nm	119	39	88	131.2	51.6	103.8	143.4	64.2	119.6	155.6	76.8	135.4	167.8	89.4	151.2
		lbf/in	1053.2	345.2	778.9	1161.2	456.7	918.7	1269.2	568.2	1058.5	1377.2	679.7	1198.4	1485.2	791.3	1338.2
TMX11	A	Nm	296	96	236	330	120	281	364	144	326	398	168	371	432	192	416
		lbf/in	2619.8	849.7	2088.8	2920.7	1062	2487.1	3221.7	1274.5	2885.3	3522.6	1486.9	3283.6	3823.5	1699.3	3681.9

**A** - Advanced  
**B** - Basic

**Operating Pressure:**  
DA 4-8 Bar  
SR 5-8 Bar  
\* At Environment Temperature

**Operating Temperature:**  
-10°C to 60°C

\* For TWISTMax actuators wider temperature range please refer to EGMO representative

# TWISTMax 4 Basic



104.0 mm



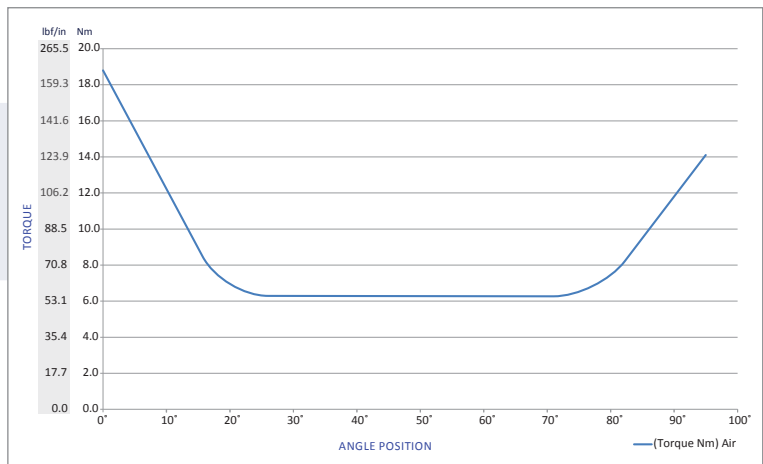
Ø41 mm

Actuator Type	SR		DA	
Unit	KG	Lb	KG	Lb
Weight	0.5	1.1	0.4	0.9

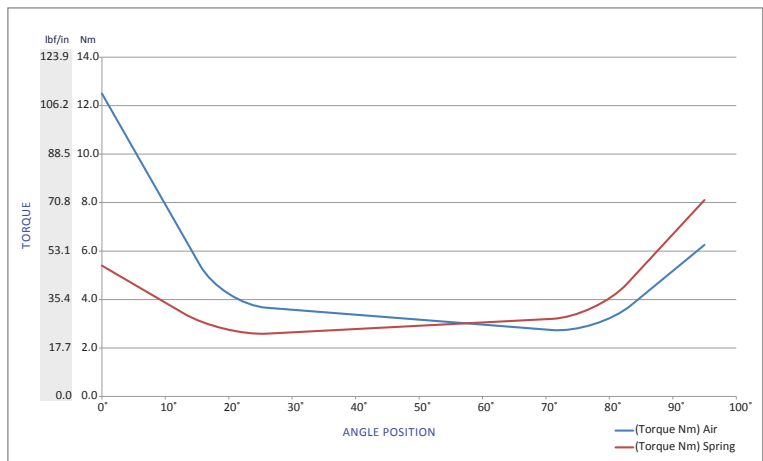
Actuator Type	SR	DA
Unit	Sec	Sec
Cycle Time	0.5	0.4

Actuator Type	SR		DA	
Unit	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	36.9	2.2	36.9	2.2
Air Consumption CW	-	-	61.8	3.8
Air Consumption Total	36.9	2.2	98.7	6.0

## Torque Chart @ 6 Bar (Double Acting) Version



## Torque Chart @ 6 Bar (Spring Return) Version



# TWISTMax 4 Advanced



Ø41 mm

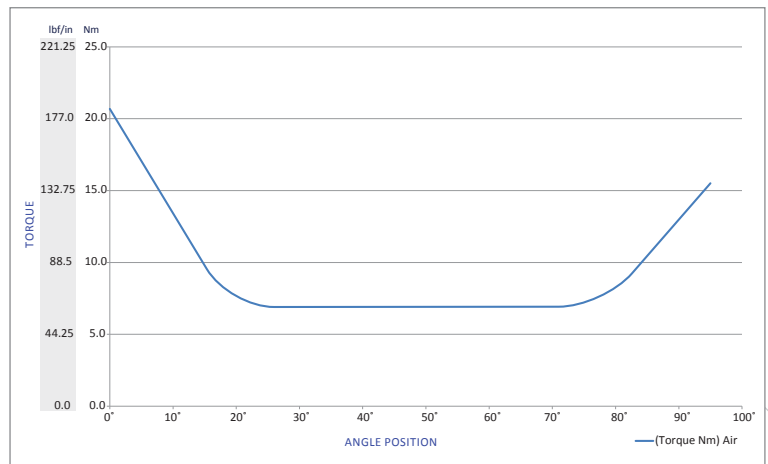
111.5 mm

Actuator Type	SR		DA	
Unit	KG	Lb	KG	Lb
Weight	0.6	1.3	0.5	1.1

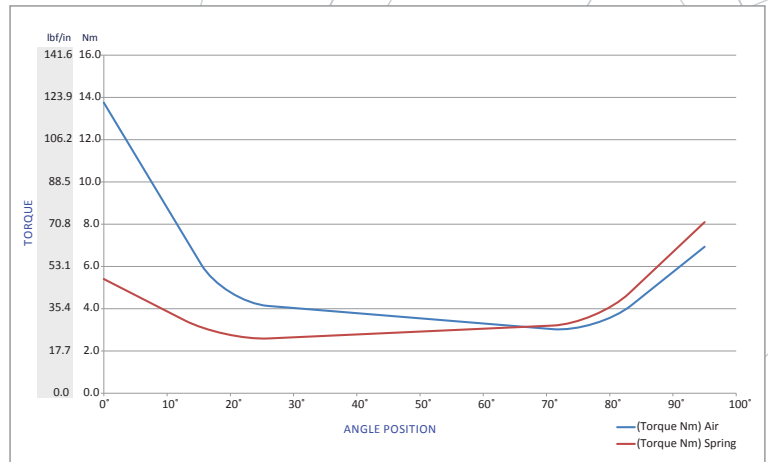
Actuator Type	SR	DA
Unit	Sec	Sec
Cycle Time	0.6	0.4

Actuator Type	SR		DA	
Unit	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	35.3	2.1	35.3	2.1
Air Consumption CW	-	-	60.2	3.7
Air Consumption Total	35.3	2.1	95.5	5.8

## Torque Chart @ 6 Bar (Double Acting) Version



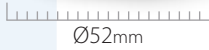
## Torque Chart @ 6 Bar (Spring Return) Version



# TWISTMax 5 Basic



123.5 mm



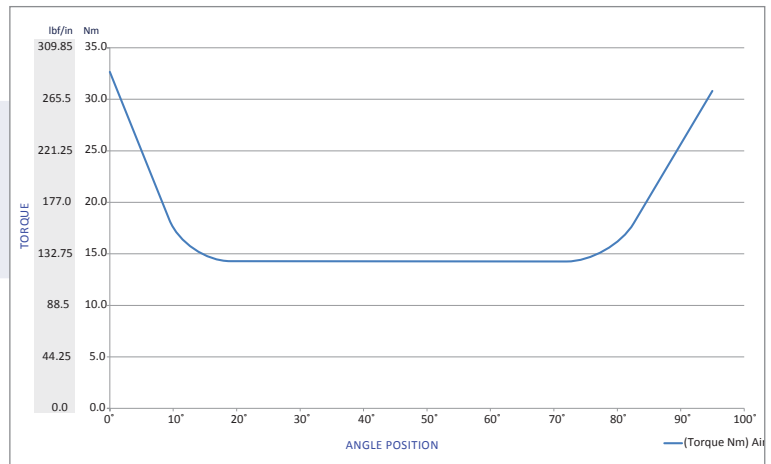
Ø52mm

Actuator Type	SR		DA	
	KG	Lb	KG	Lb
Weight	0.9	2.0	0.8	1.8

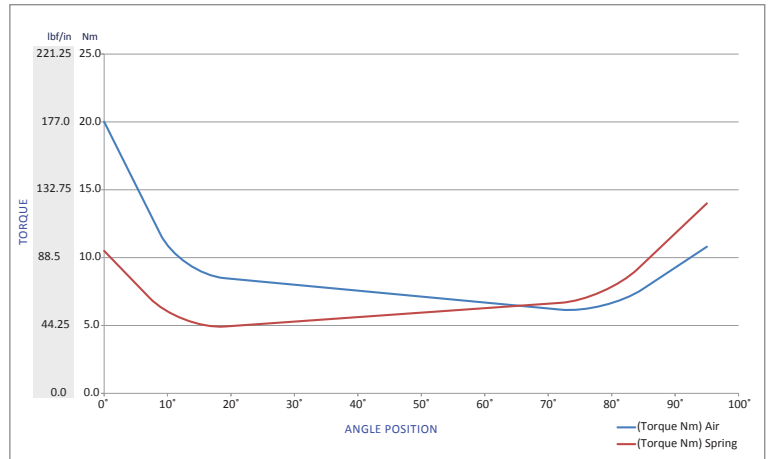
Actuator Type	SR		DA	
	Sec		Sec	
Cycle Time	0.8		0.6	

Actuator Type	SR		DA	
	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	73.1	4.5	73.1	4.5
Air Consumption CW	-	-	118.0	7.2
Air Consumption Total	73.1	4.5	191.1	11.7

## Torque Chart @ 6 Bar (Double Acting) Version



## Torque Chart @ 6 Bar (Spring Return) Version



# TWISTMax 5 Advanced

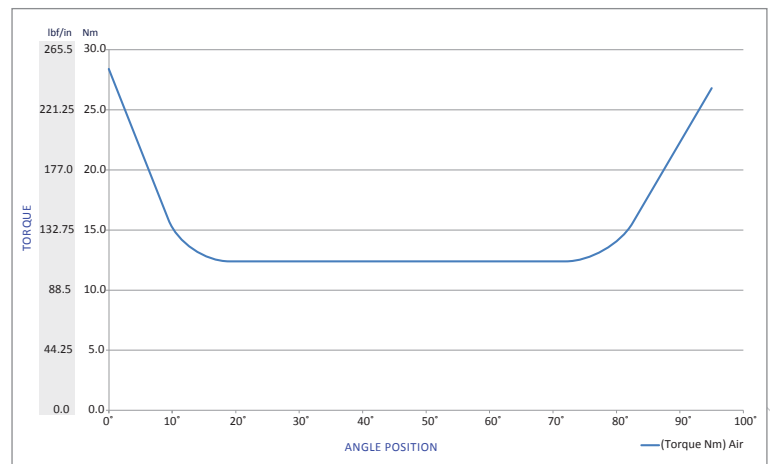


Actuator Type	SR		DA	
Unit	KG	Lb	KG	Lb
Weight	1.1	2.4	1.0	2.2

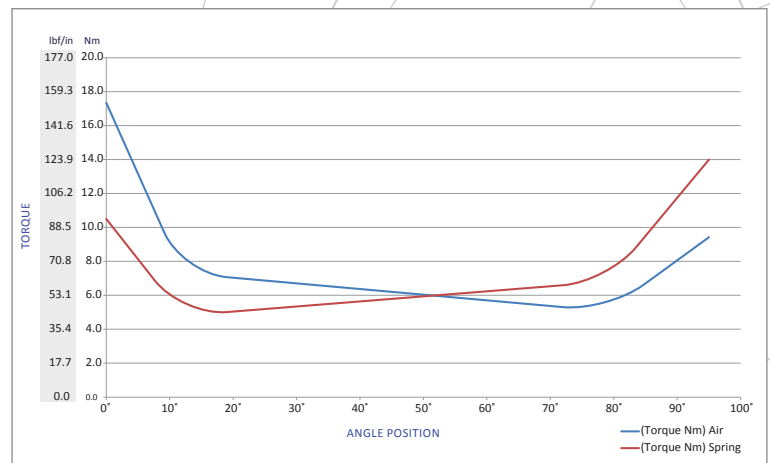
Actuator Type	SR	DA
Unit	Sec	Sec
Cycle Time	0.6	0.6

Actuator Type	SR		DA	
Unit	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	68.1	4.1	68.1	4.1
Air Consumption CW	-	-	112.1	6.8
Air Consumption Total	68.1	4.1	180.2	10.9

## Torque Chart @ 6 Bar (Double Acting) Version



## Torque Chart @ 6 Bar (Spring Return) Version



# TWISTMax 7 Basic



136.0 mm

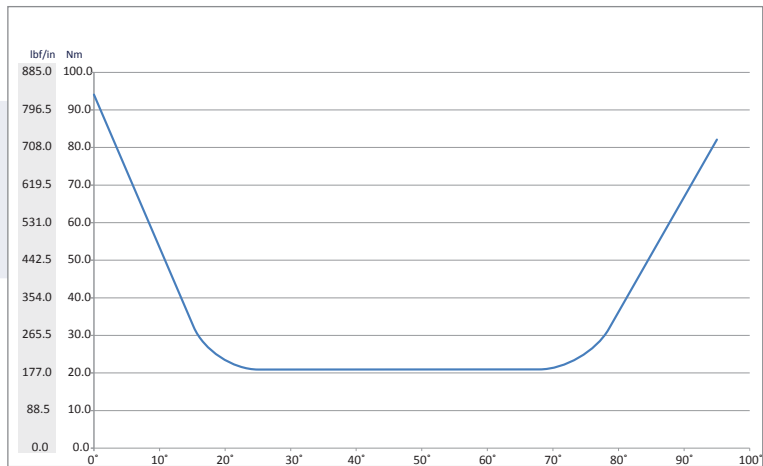
Ø70mm

Actuator Type	SR		DA	
	KG	Lb	KG	Lb
Weight	1.8	4.0	1.5	3.3

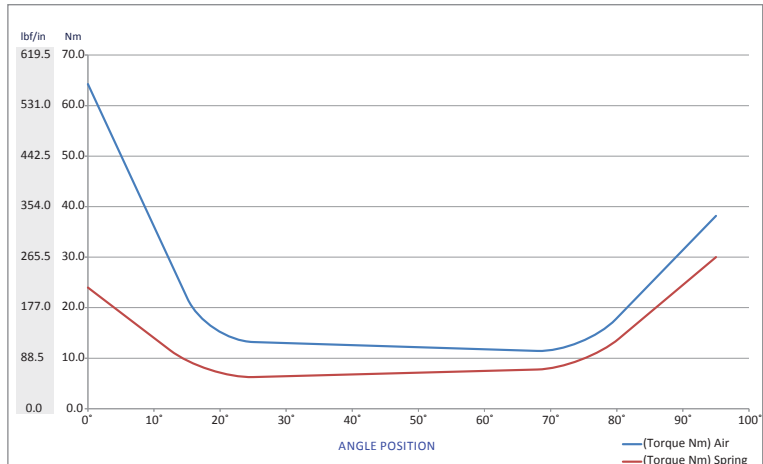
Actuator Type	SR		DA	
	Sec		Sec	
Cycle Time	0.8		0.8	

Actuator Type	SR		DA	
	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	143.2	8.7	143.2	8.7
Air Consumption CW	-	-	244.7	14.9
Air Consumption Total	143.2	8.7	387.9	23.6

## Torque Chart @ 6 Bar (Double Acting) Version



## Torque Chart @ 6 Bar (Spring Return) Version



# TWISTMax 7 Advanced

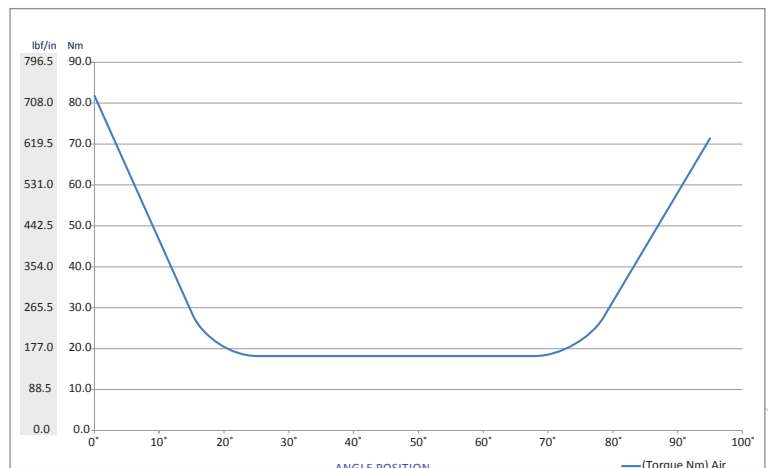


Actuator Type	SR		DA	
Unit	KG	Lb	KG	Lb
Weight	2.3	5.1	2.0	4.4

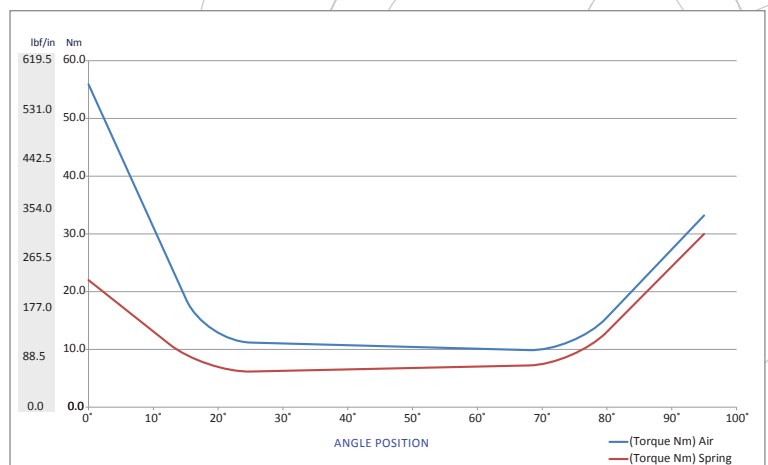
Actuator Type	SR		DA	
Unit	Sec		Sec	
Cycle Time	0.8		0.8	

Actuator Type	SR		DA	
Unit	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	138.3	8.4	138.3	8.4
Air Consumption CW	-	-	239.6	14.6
Air Consumption Total	138.3	8.4	377.9	23.0

## Torque Chart @ 6 Bar (Double Acting) Version



## Torque Chart @ 6 Bar (Spring Return) Version



# TWISTMax 9 Advanced\*



190.3 mm

Ø88.9mm

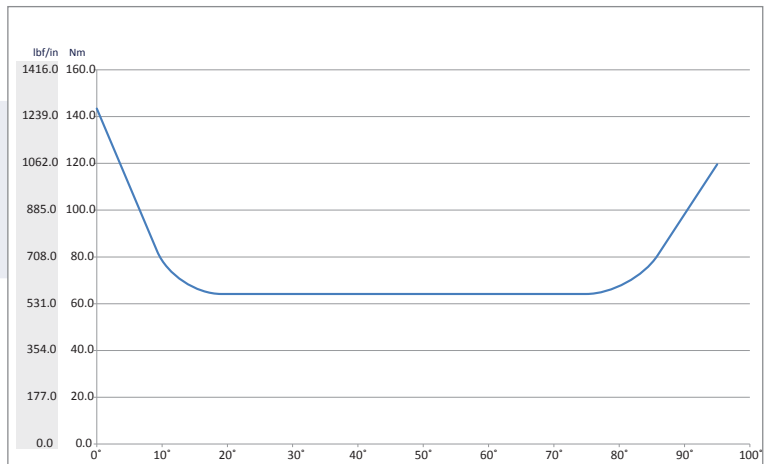
Actuator Type	SR		DA	
	KG	Lb	KG	Lb
Weight	3.6	7.9	2.8	6.2

Actuator Type	SR		DA	
	Sec	Sec	Sec	Sec
Cycle Time	1.0	1.0	1.0	1.0

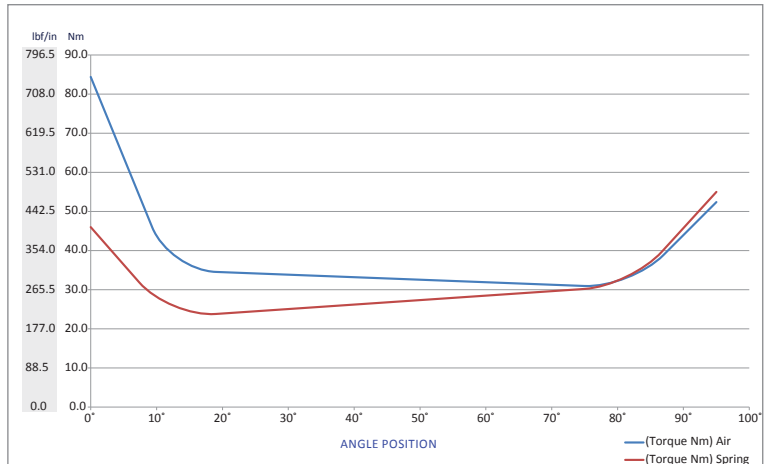
Actuator Type	SR		DA	
	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	300.1	18.32	300.1	18.32
Air Consumption CW	-	-	516.1	31.49
Air Consumption Total	300.1	18.32	816.2	49.81

\*Available in advanced version only

## Torque Chart @ 6 Bar (Double Acting) Version



## Torque Chart @ 6 Bar (Spring Return) Version





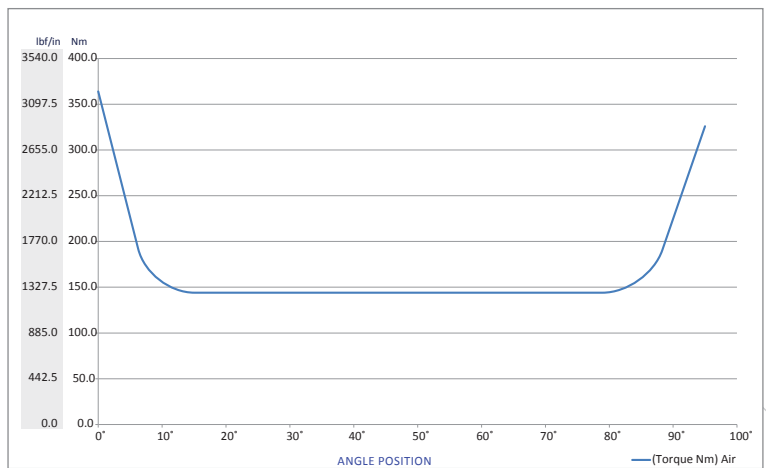
Actuator Type	SR		DA	
Unit	KG	Lb	KG	Lb
Weight	7.2	15.9	6.1	13.4

Actuator Type	SR	DA
Unit	Sec	Sec
Cycle Time	1.7	1.5

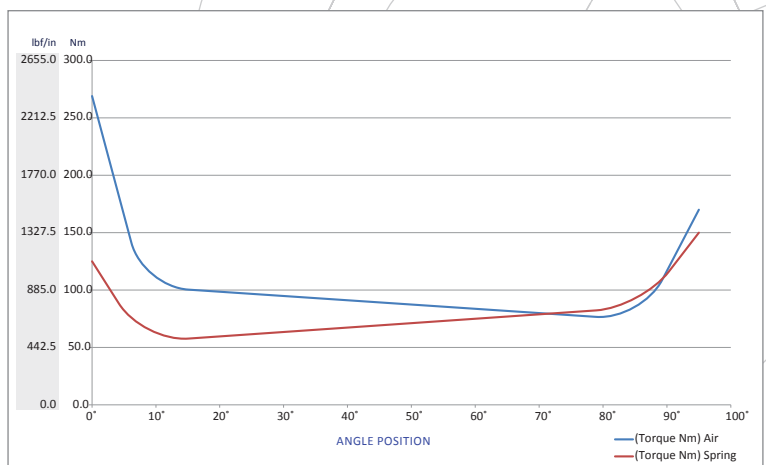
Actuator Type	SR		DA	
Unit	cc	in <sup>3</sup>	cc	in <sup>3</sup>
Air Consumption CCW	626.4	38.2	626.4	38.2
Air Consumption CW	-	-	1195.4	72.9
Air Consumption Total	626.4	38.2	1821.8	111.1

\*Available in advanced version only

## Torque Chart @ 6 Bar (Double Acting) Version

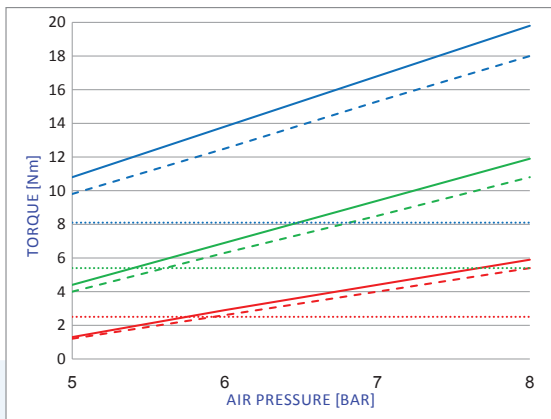


## Torque Chart @ 6 Bar (Spring Return) Version

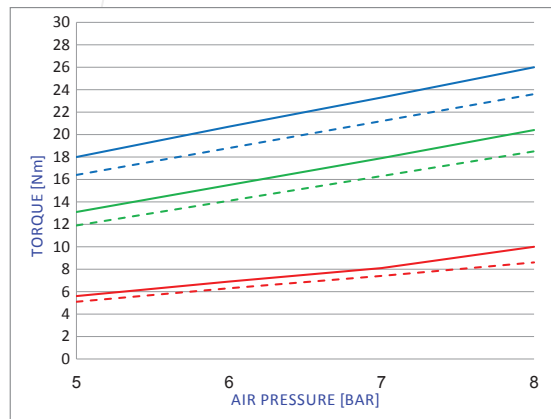


Find the torque value, by crossing air pressure at the installation point with the valve position. Slide your finger along the columns and rows until you match up the necessary parameters to find the torque value.

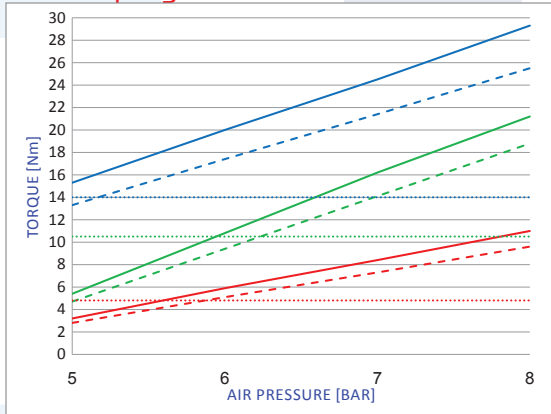
### TMX 4 Spring Return - Advance & Basic



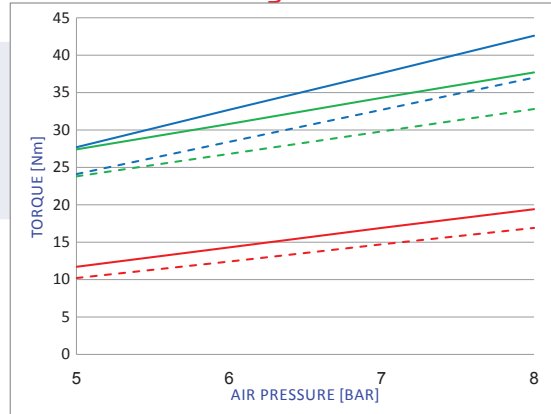
### TMX4 Double Acting - Advance & Basic



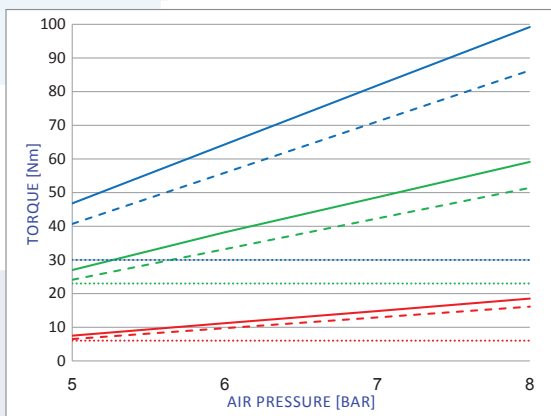
### TMX5 Spring Return - Advance & Basic



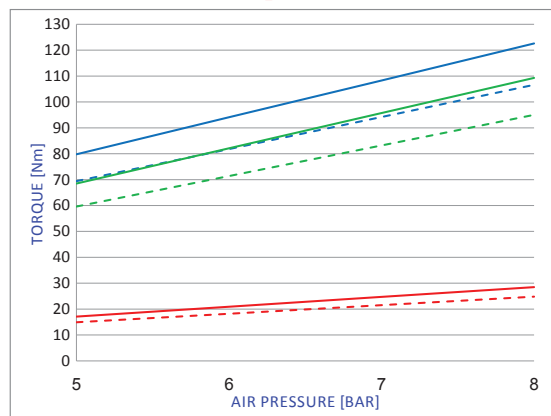
### TMX5 Double Acting - Advance & Basic



### TMX7 Spring Return - Advance & Basic

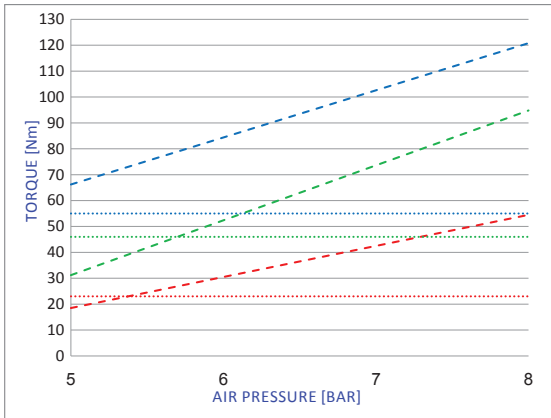


### TMX7 Double Acting - Advance & Basic

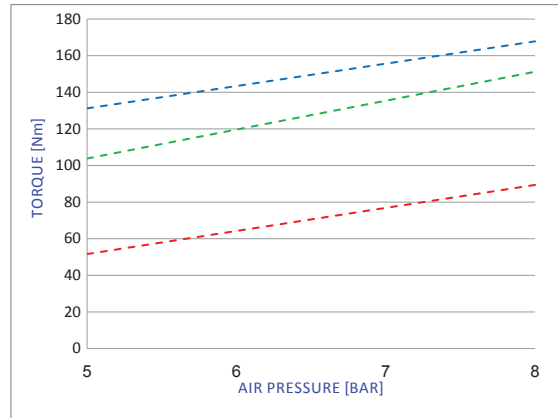


- A - Start      — B - Start      ··· Spring - Start
- A - Middle    — B - Middle    ··· Spring - Middle
- A - End        — B - End        ··· Spring - End

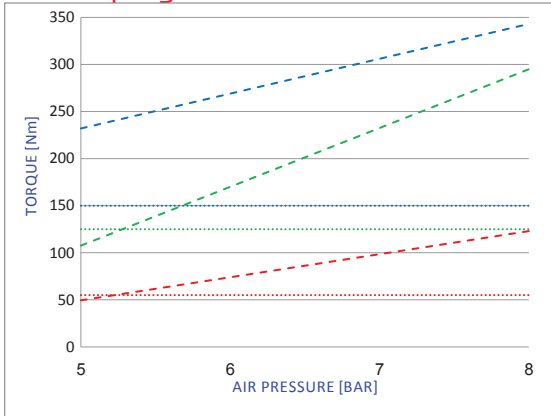
### TMX9 Spring Return - Advance



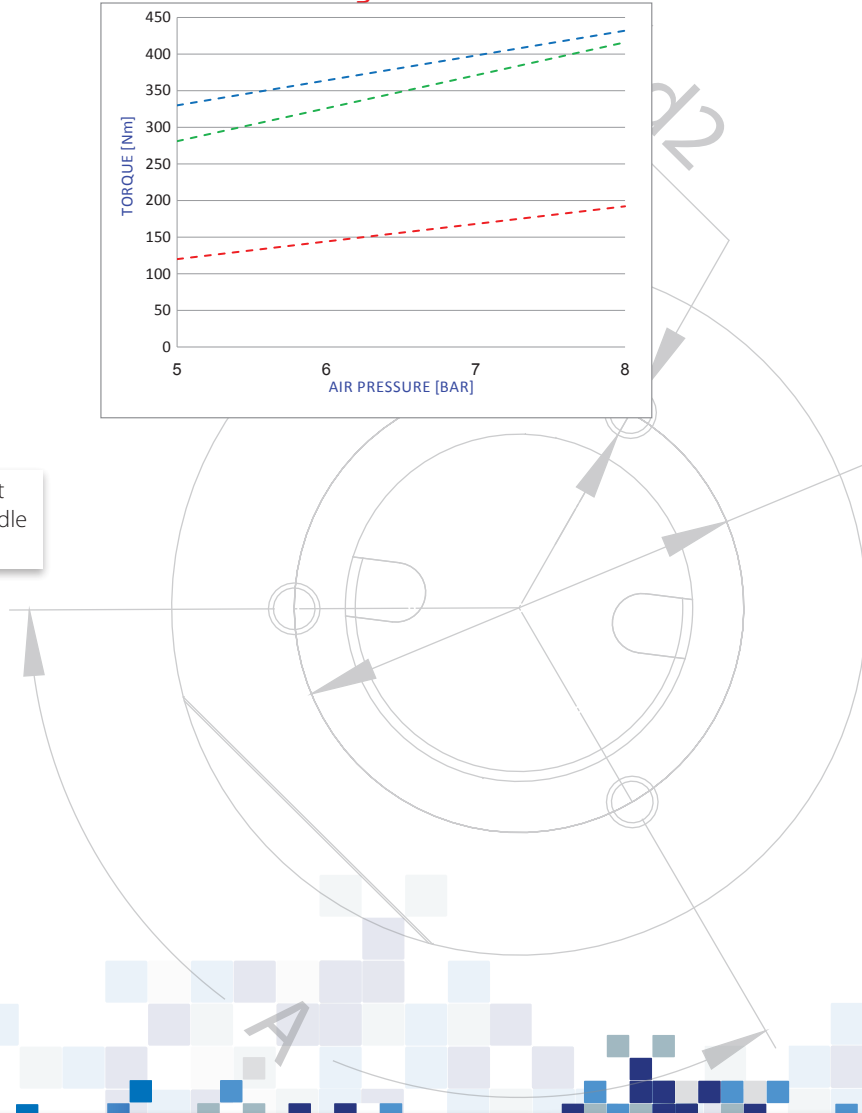
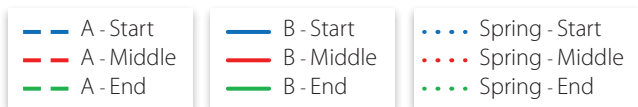
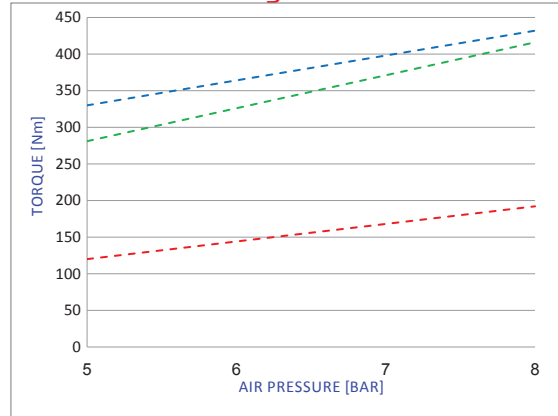
### TMX9 Double Acting - Advance





### TMX11 Spring Return - Advance



### TMX11 Double Acting - Advance



### Table of Dimensions

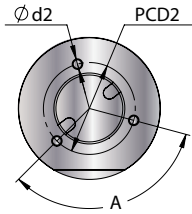
Model		L	L	L1	L1	øD	øD			øPCD1	øPCD1	PCD2	PCD2	ød1	ød2	A°	ISO 5211 Flange Type	Air Connection Size	
		[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[DEG]		I	O
TMX 4	A	111.5	4.40	127.5	5.02	41.0	1.615	6.4	0.25	29.0	11.5	31.0	1.22	M5	M5 x2PL	180°	N/A	M5	M5
	B	104.0	4.10	N/A	N/A							-	-		-	-		1/8" BSPP	1/8" BSPP
TMX 5	A	140.5	5.53	156.5	6.16	52.0	2.0	9.0	0.354	36.0	14.17	45.3	1.78	M6	M5 x3PL	120°	F03	1/8" BSPP	1/8" BSPP
	B	123.5	4.86	N/A	N/A							-	-		-	-		-	-
TMX 7	A	154.0	6.06	170	6.69	70.0	2.75	11.0	0.43	42.0	16.5	45.3	1.78	M6	M5 x3PL	120°	F04	1/8" BSPP	1/8" BSPP
	B	136.0	5.35	N/A	N/A							-	-		-	-		-	-
TMX 9	A	173.5	6.83	190.3	7.49	88.9	3.5	14.0	0.55	50.0	1.97	45.3	1.78	M6	M5x3PL	120°	F05	1/8" BSPP	1/8" BSPP
TMX 11	A	227.7	8.96	244.2	9.6	114.3	4.5	17.0	0.67	70.0	2.75	45.3	1.78	M8	M5x3PL	120°	F07	1/8" BSPP	1/8" BSPP

A - Advanced | B - Basic

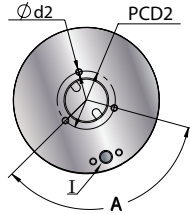
#### Warning! For your safety

The system designer and user have the sole responsibility for selecting products suitable for their special application requirements, ensuring their safe and trouble-free installation, operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use of products can cause property damage or personal injury.

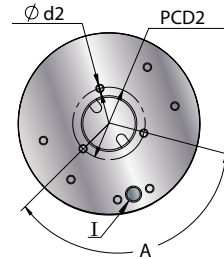
**TWISTMax 4,5,7 Advanced Top View**



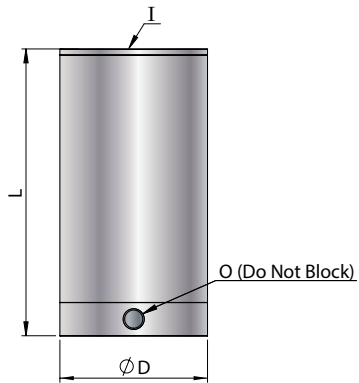
**TWISTMax 9 Advanced Top View**



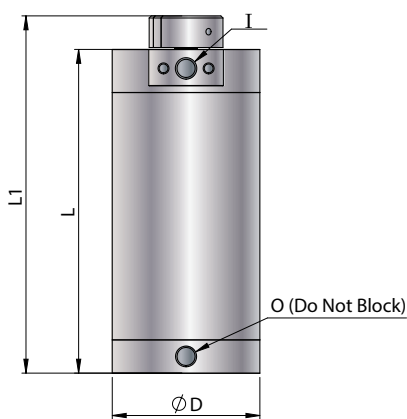
**TWISTMax 11 Advanced Top View**



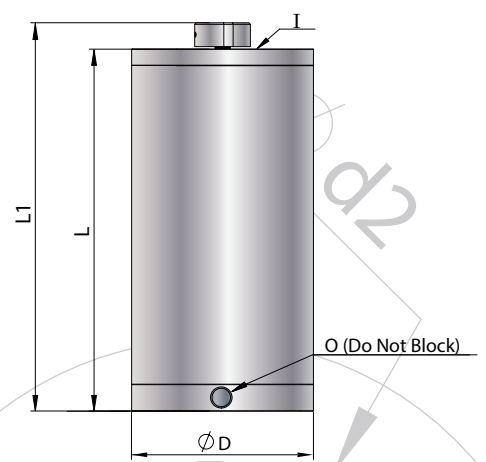
**TWISTMax 4,5,7 Basic Front View**



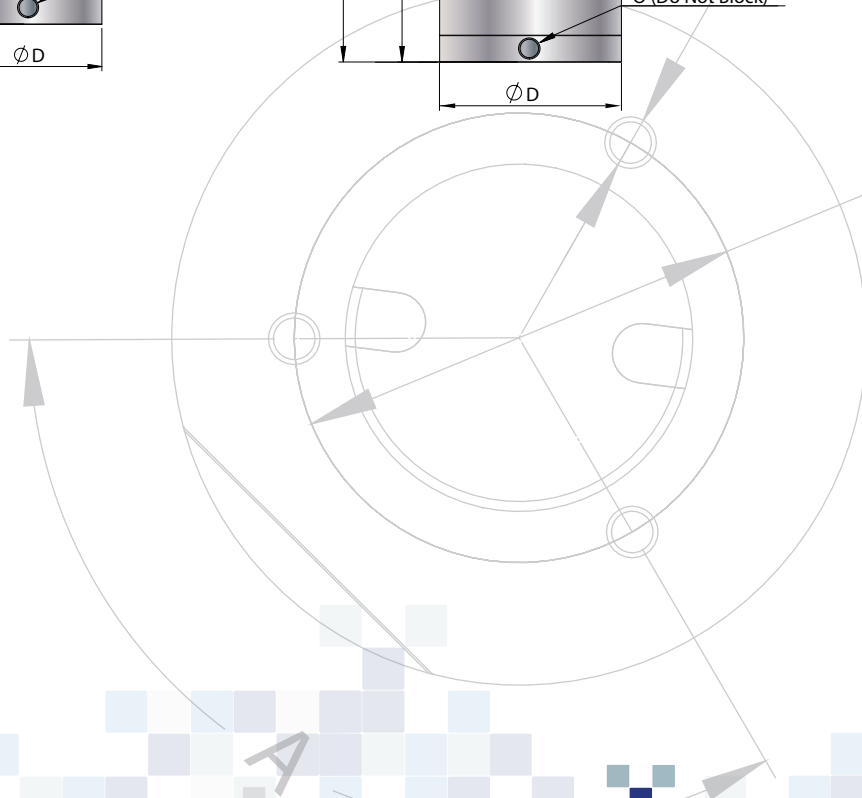
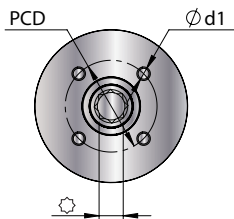
**TWISTMax 4,5,7 Advanced Front View**



**TWISTMax 9, 11 Advanced Front View**



**All TWISTMax Versions Bottom View**



## Compatible Accessories

VDI/VDE  
3845 Plate



Upper Visual  
Position Indicator



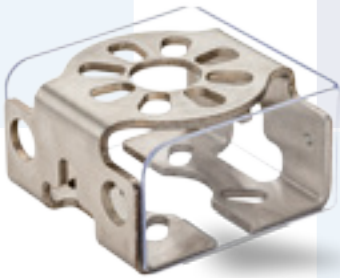
Coupling



VDI/VDE  
3845 Adapter



Universal Bracket  
for Ball Valves



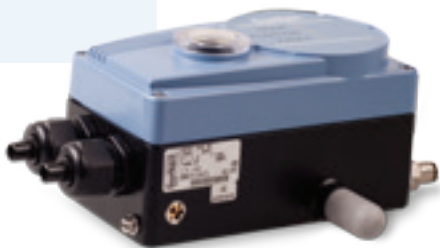
Bracket for Butterfly  
Valves



Namur Pad  
Adapter



Electro Pneumatic  
Positioner



Proximity Switch  
with 5M. Cable

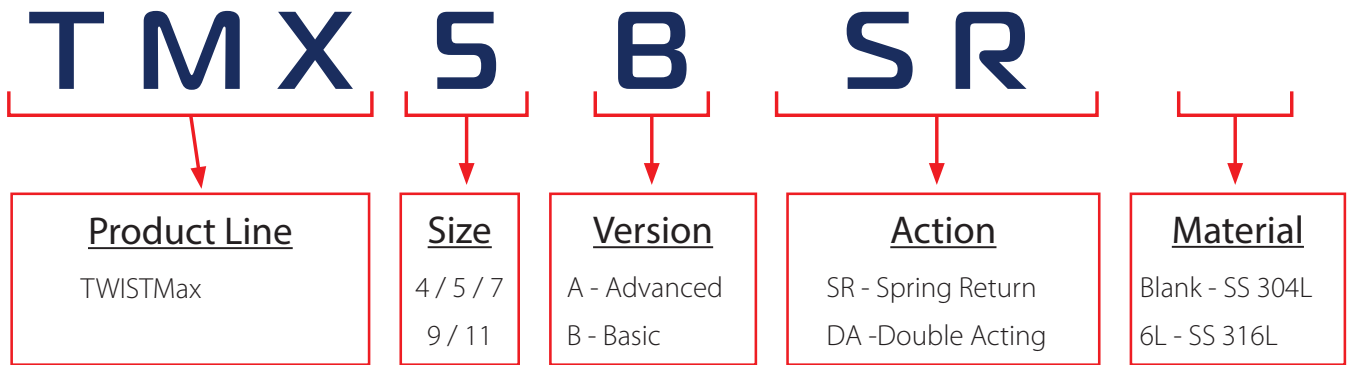


Control Head  
with Beacon



## How to Order

To specify the part completely, start with the product description and select the additional options as shown below:



Although EGMO Ltd. can provide general guidelines, it cannot provide specific data and warnings for all possible applications. The purchaser/user must therefore assume the ultimate responsibility for the proper sizing and selection, installation, operation, and maintenance of EGMO Ltd. products. The purchaser/user should read and understand the Installation Operation Maintenance (IOM) instructions included with the product, and train its employees and contractors in the safe use of EGMO Ltd. products in connection with the specific application. While the information and specifications contained in this literature are believed to be accurate, they are supplied for informative purposes only and should not be considered certified or as a guarantee of satisfactory results by reliance thereon. Nothing contained herein is to be construed as a warranty or guarantee, express or implied, regarding any matter with respect to this product. EGMO Ltd. is continually improving and upgrading its product design, Therefore the specifications, dimensions and information contained herein are subject to change without notice. Should any question arise concerning these provisions, the purchaser/user should contact EGMO Corporation at any one of its worldwide operations or offices.

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